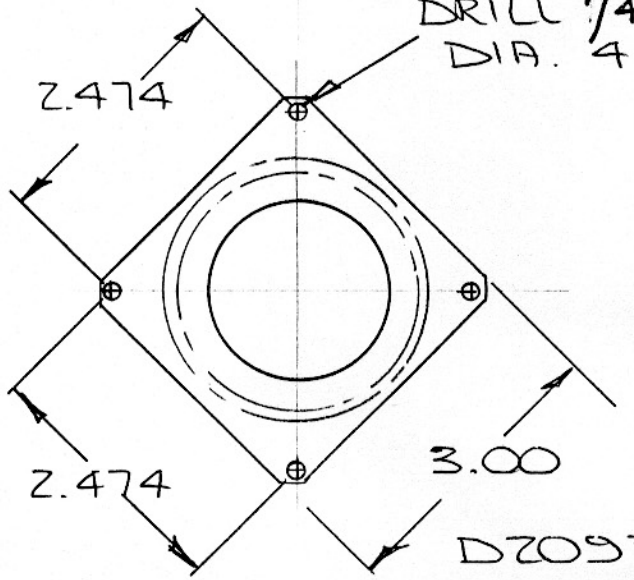
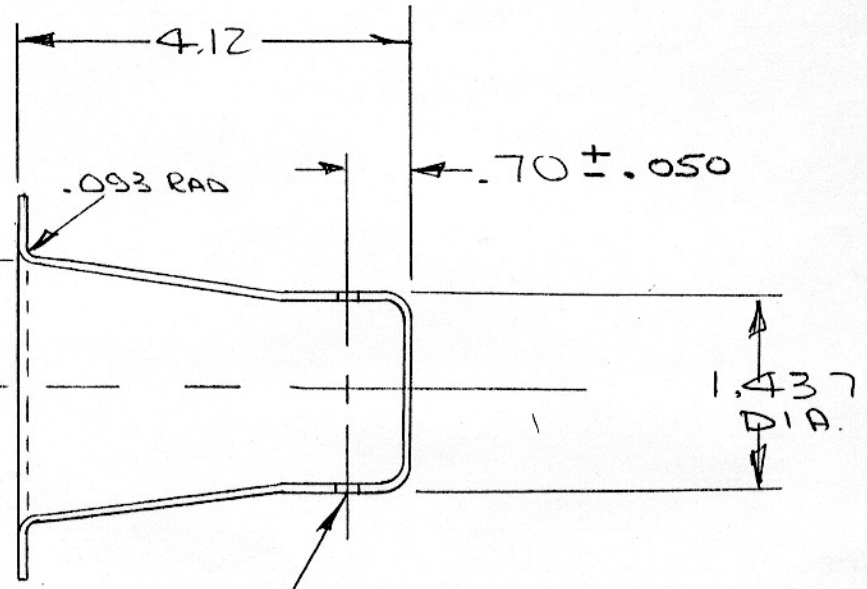
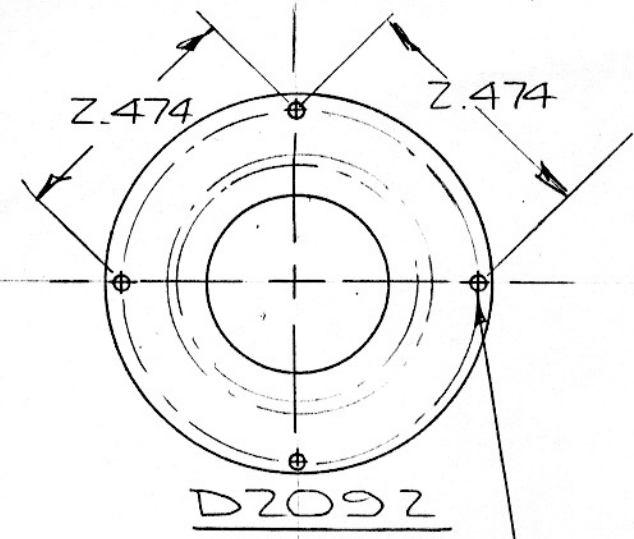


RELEASED
9.9.15
KIVA.



DRILL 1/4 (.250) DIA. 4 HOLES

DRILL 5/16 (.312) DIA THRU AS SHOWN ON D2092 AND D2093. ROTATE 45° ON D2094.

MATERIAL: 1100-O, .063
SPIN FROM SHEET STOCK

A	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.	RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
	DRAWN		BASIC CODE	DIA. DASH NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.	DART AERO ACCESSORIES INC. VANCOUVER CANADA			
	APPROVED		D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN				
	DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL LIMITS 1. DIMENSIONS — IN INCHES 2. SURFACE ROUGHNESS 125/10 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH — 5 — 7742 5. HOLES PER AND 10387 1. TOLERANCES — .XX ± .030 2. ANGLES — .XX ± .010 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		DESIGN	1992	TITLE		
REPORT ALL DISCREPANCIES — DO NOT SCALE			BASIC CODES BJ=M520470AD DB=M520426AD		STRESS	CHECKED	CLIENT	CODE	DWG NO. D2092/93/94

D2092/3/4

COPY ISSUED